

Date: Wednesday, 03/06/2009 2:30:15 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LANYARD ASSEMBLY		
Job Number	: 48372			Part Number	: D26904		
Estimate Number	: 14001			Drawing Number	: D2690 REV. B2		
P.O. Number	:			Project Number	: N/A		
This Issue	: 03/06/2009	S.O. No.	:	Drawing Revision	: B2		
Prsh Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 03/06/2009	Qty:	1 Um: Each
Previous Run	:						
Written By	:						
Checked & Approved By	: MF 09-06-03						
Comment	: Est: C 09.06.03 new issue EC verified by:DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	CBL460	Loop Sleeve	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)	
		Loop Sleeve	
		Pick:	
	Qty Part Number	Description	Batch
2	CBL-460	Loop Sleeve	<u>1111342</u>
2.0	CBL1240	Cable	
		Comment: Qty.: 0.5500 f(s)/Unit Total : 0.5500 f(s)	
		Cable	
		Pick:	
	Qty Part Number	Description	Batch
6.25"	CBL-1240	Cable	<u>348294</u>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		Assemble as per Dwg D2690	
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock	
		Location: _____	

Date: Wednesday, 03/06/2009 2:30:15 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 48372

Part Number: D26904

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



09/06/05 JH

Comment: FINAL INSPECTION/W/O RELEASE

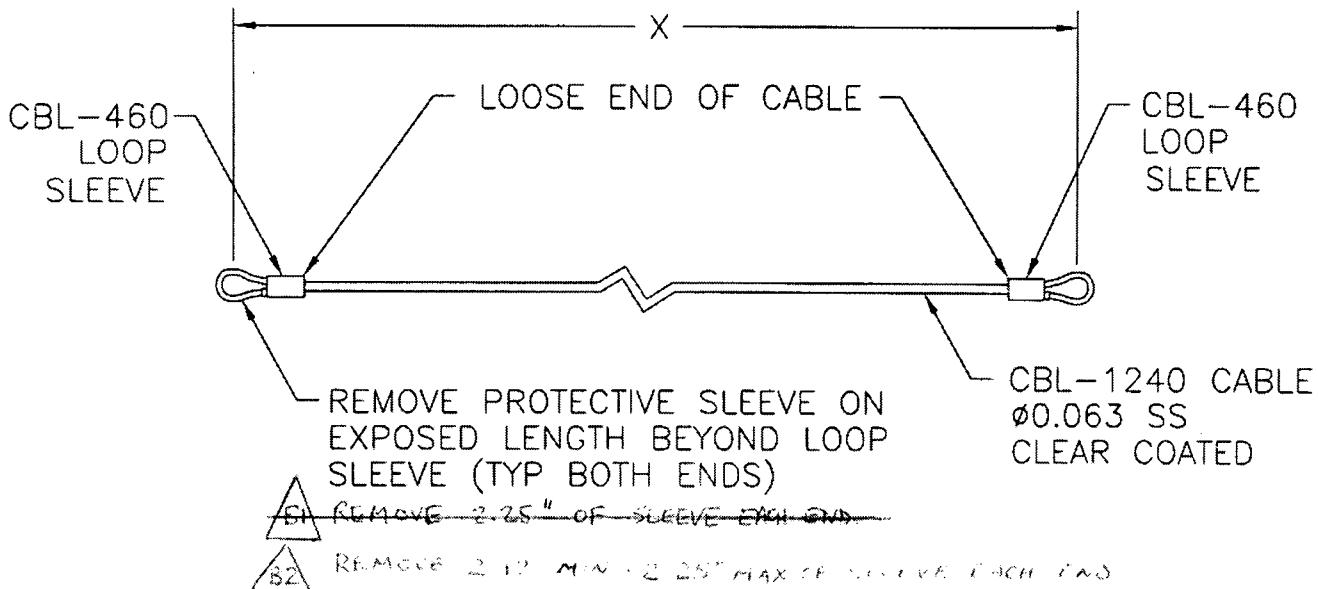
Job Completion



MF
09-06-09

DART

DESIGN <i>MW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MW</i>	APPROVED <i>Bu</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	IP 01 08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	IP 04 08.24	ADDITIONAL TOLERANCE	

RELEASED
 471003 KE
 MR 4374
D2690-XX = LENGTH IN INCHES

48372

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
 FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
 SLEEVE AT END OF LOOSE END OF CABLE WITH
 CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN
 SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
 ASSEMBLY WITH ATTACHING PARTS.

DEO's